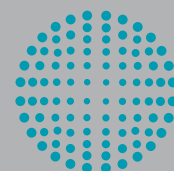
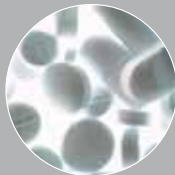


Up to 40% increased yield

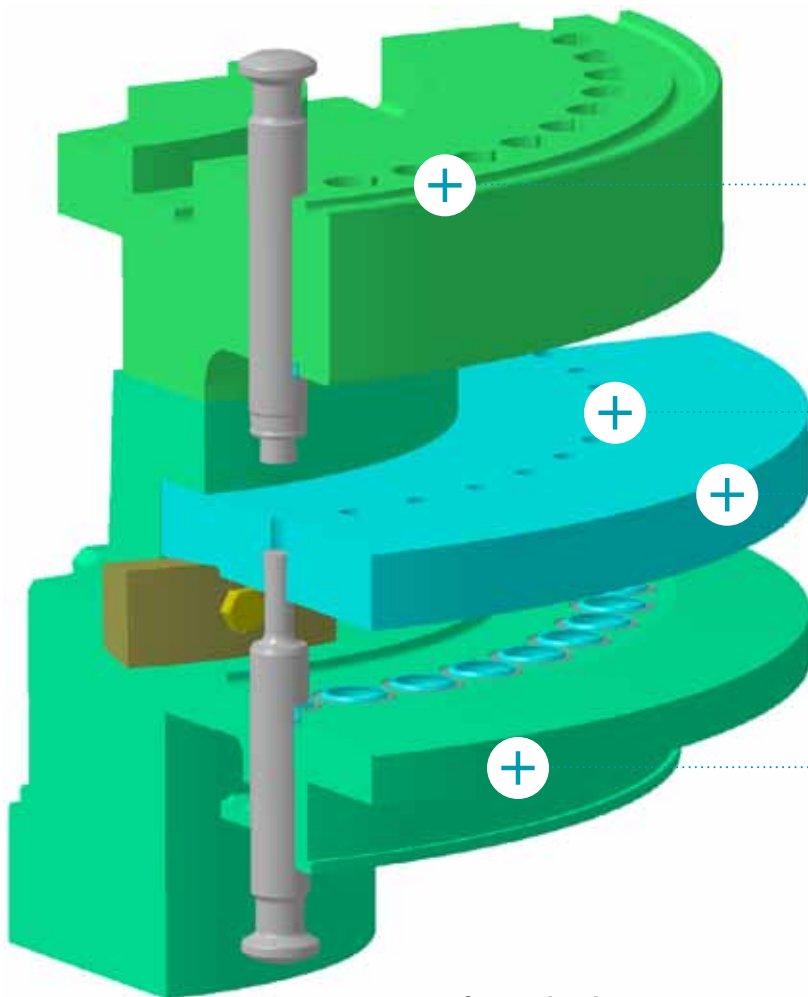
SEGMENTS

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FETTE
COMPACTING
be efficient

New segment technology brings powerful performance potentials



Innovative technology:

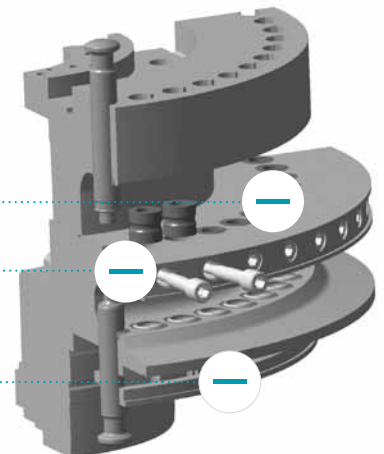
Segments make room for more punch stations

- + The function and dimension of the turret remains unchanged
- + Rotor turns at the same speed as before
- + Holes are made directly in the segment
- + The pitch of the die table corresponds to the pitch cylinder diameter 3, 5 or 7-fold.
102i, 1200i, 2200, 2090i: 3 Segments
3200, 3090i: 5 Segments
4090i: 7 Segments
- + Filling behavior identical to that with dies

Conventional turret:

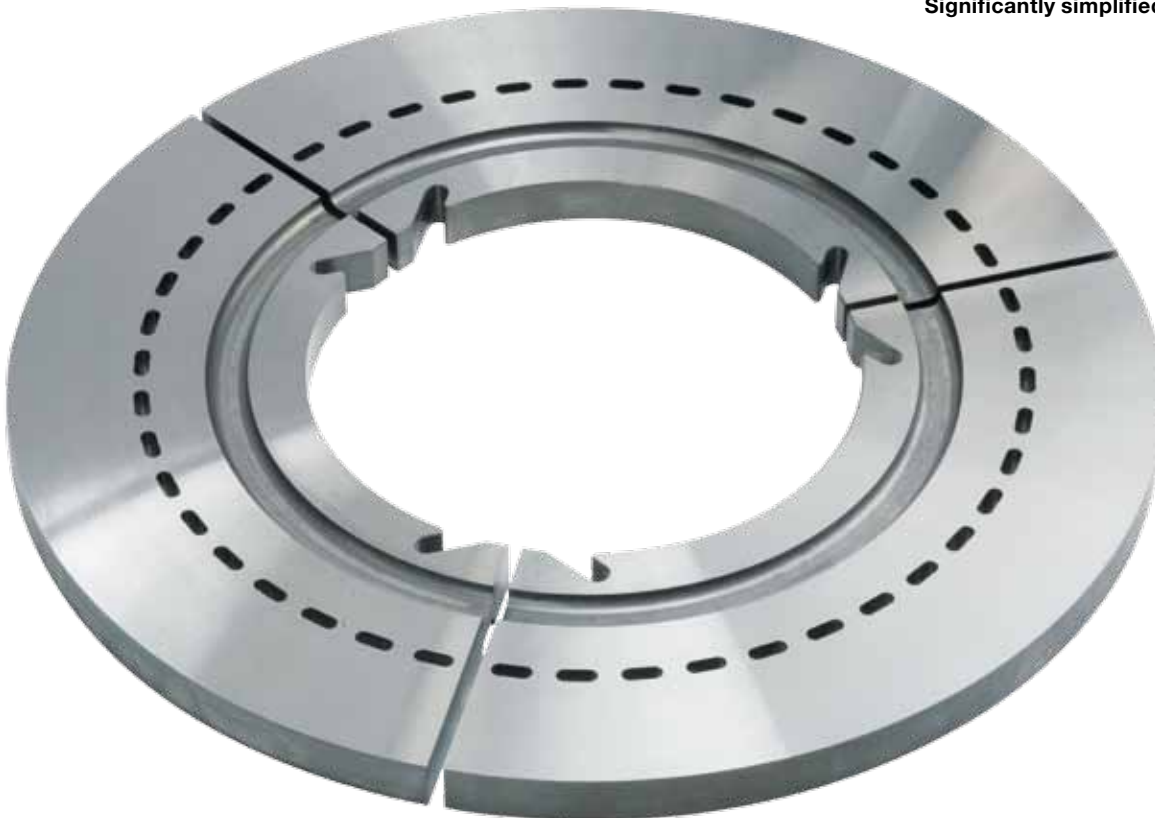
Die table with individual dies and bolts

- Walls for holding the dies are not required
- No separate dies
- No die bolts or bolt holes



Fundamental simplification of tablet production

Up to 40% greater yield
 Enormously shortened fitting time
 Significantly simplified cleaning



FEATURES	BENEFITS
+ No more individual dies	+ Significantly shortened fitting times
+ No more die bolts and threaded holes	+ Greatly improved cleaning
+ Fewer joints	+ Sharply reduced product loss
+ More stations in each pitch circle	+ Calculable increase in yield
+ Special, high-alloy steel	+ Notably extended service life
+ Punches arranged tangentially or at a 30° angle --> Existing sets of punches can continue in use	

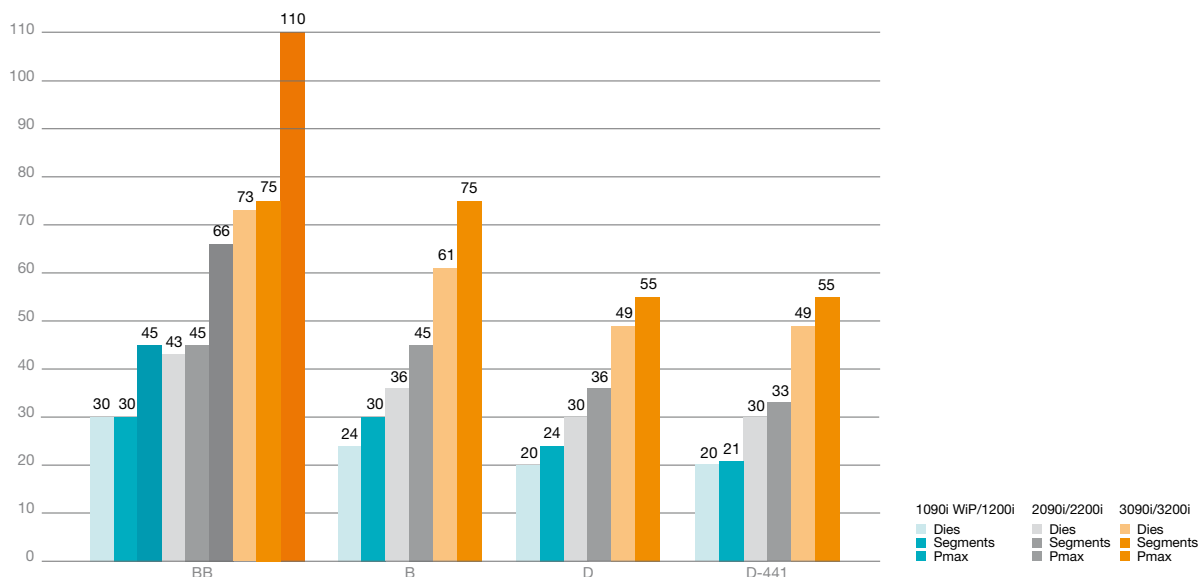
Enormous increase in yield with greatly reduced product loss

**Product loss reduced by more than 50 %,
depending on properties of the product**

- + The structure of the die table is altogether simpler
- + Die table segment surfaces are smooth
- + No gaps between die table and dies
- + Scraper slides over flatter surfaces



**Marked increase in yield through
an increase in the number of stations**



Significantly faster product changeover

Shortened fitting times:

Up to 88% time saved per refit

- + Only 9 manual operations instead of the usual 72
Taking the 2090i as an example: Undo and remove 36 bolts, remove 36 dies – 72 parts altogether
Now: Undo 6 chucking wedges and 6 bolts, remove 3 die table segments
- + Similar figures apply to refitting
- + Checking for faulty running not required
- + Time-consuming adjustment of dies to punches for special format tablets no longer required
- + Extremely precise dimensions ensure simple assembly
- + Positions of the individual segments on the ring can be freely swapped



Remove punch



Undo chucking wedge



Remove segment

Shortened cleaning time:

- + Fewer parts, reduced cleaning work
- + No gaps between die table and dies
- + No die holes
- + No die bolt holes
- + Surfaces requiring cleaning significantly reduced
- + Cleaning work is significantly easier



No die bolts or dies

Greater profitability for the entire range of products

Less wear with segments

- + More durable material reduces wear
- + Segments – like dies – can be used on both sides to extend service life
- + Segments countersunk on both sides

Increased profitability

Profitability on small batches thanks to:

- + Short fitting times
- + Short cleaning times
- + Minimized loss of product
- + Less logistic expense

Profitability on large batches thanks to:

- + Higher yield.
- + Technology with long-term reliability
- + Less wear
- + High economic performance, particularly in contract production
- + Fast amortization over a very short period
- + No complications when used for many years

Full product spectrum

- + For all diameters up to 25 mm
- + For all tablet sizes
- + Multi-Tip can be used
- + Use of Pmax turret with FS12 punches increases the yield by another 40 %



Pmax turret with 66 stations for the 2090i



Multiple punches

Simplified structure, usable on all presses

Reduced ejection force

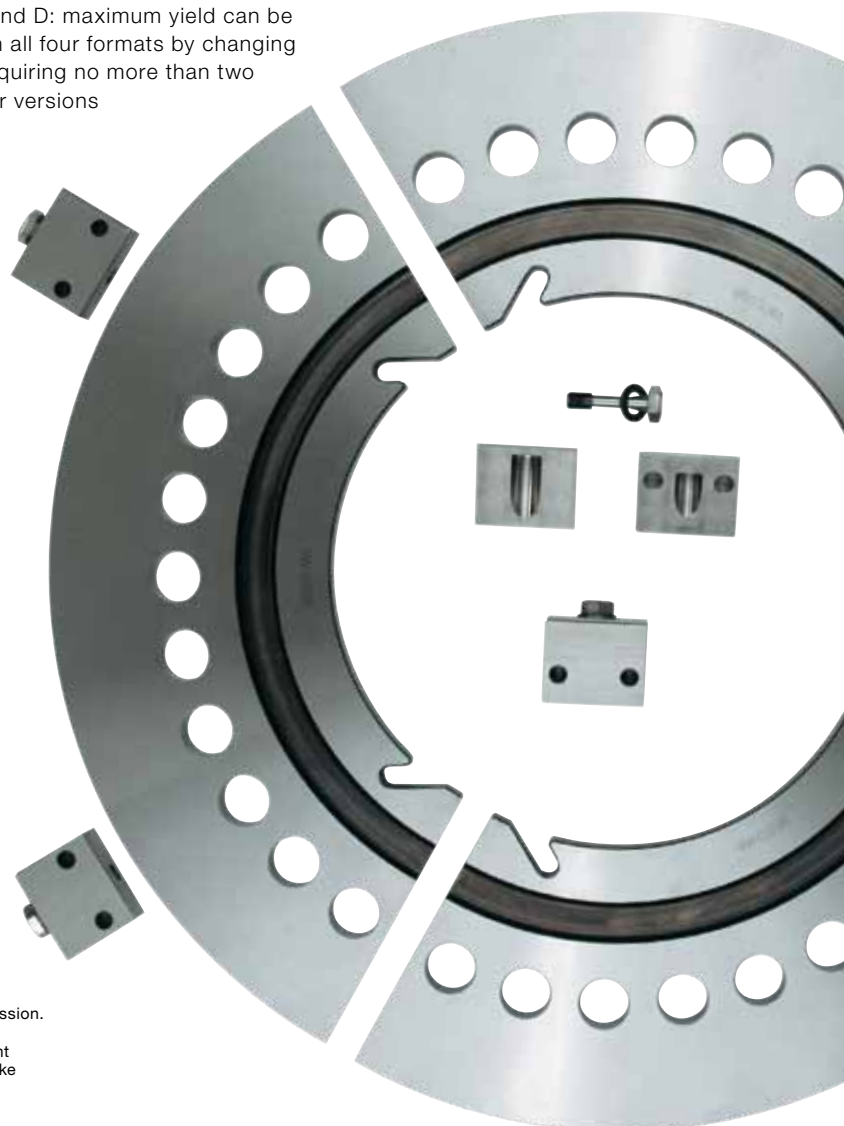
- + Significant reduction in wall friction during tablet ejection due to particularly hard die wall with extremely smooth surface
- + Reduced wall friction reduces the loss of tablet hardness
- + Lower pressing forces are required
- + Segments have a longer service life due to reduced stresses

Easy retrofitting to Fette Compacting presses

- Complete retrofitting set consisting of:
- + Segment turret
 - + Set of segments matching the pitch circle and the tablet shape
 - + Set of chucking wedges and fixing bolts for the segments
 - + Configuration disc for changing the number of stations
- + All other press elements are retained
 - + Filling and scraping equipment is unchanged
 - + Punches are retained
- + Former generations of press are supported: Compatible with the PT and P generations
 - + Available in VA for WiP presses

Greatly simplified logistics

- + Only 9 parts in kept in stock instead of perhaps 72
- + Greatly simplified inventory maintenance
- + Radically reduced maintenance effort
- + Highly simplified ordering and inspection system
- + Reduced space demand
- + BBS, BB, B and D: maximum yield can be achieved with all four formats by changing segments, requiring no more than two segment rotor versions



Fette Compacting GmbH

Grabauer Strasse 24
21493 Schwarzenbek
Germany
Phone +49 4151/12-0
Fax +49 4151/3797
tablet@fette-compacting.com

Fette Compacting America, Inc.

400 Forge Way
Rockaway N.J. 07866
USA
Phone +1 973-5868722
Fax +1 973-5860450
sales@fetteamerica.com

Fette Compacting America Latina Ltda.

Av. Cambacica, 1200 módulo 10
Parque Imperador
CEP 13097-104
Campinas/SP – Brazil
Phone/Fax +55 19 3796 9910
contato@fette-compacting.com.br

Fette Compacting Nanjing Machinery Co., Ltd.

8 Phoenix Road Jiangning Development Zone
211100 Nanjing
China
Phone +86 25 52121818
Fax +86 25 52129951
info@fette-compacting.com

Fette Compacting Machinery India Private Limited

Regd Office:
Old No 14, New No 29, IInd Main Road,
Gandhinagar, Adyar, Chennai – 600 020
India
Phone +91 44 24405136/37
Fax +91 44 42337704
sales@fette-compacting.in

Competence Centre:
Plot No S 115, Phase III B
Verna Industrial Estate
Verna, Goa 403 722
India

Fette Compacting Asia Pacific Pte Ltd

1 Kim Seng Promenade #14-04
Great World City East Tower
Singapore 237994
Phone +65 6734 3001
Fax +65 6734 8412
infoasiapacific@fette-compacting.com

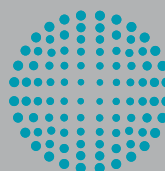
Fette Compacting Iberica

Calle Saturno 1
28760 Tres Cantos
Spain
fcib@fette-compacting.com

ECOPAC S.A.**A Fette Compacting and Uhlmann Company**

30, rue Roger Salengro
94120 Fontenay-Sous-Bois
France
Phone +33 148 77 63 63
Fax +33 148 77 77 70
ecopac@ecopac.fr

www.fette-compacting.com



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